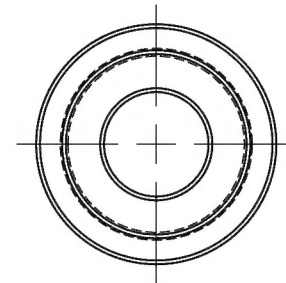
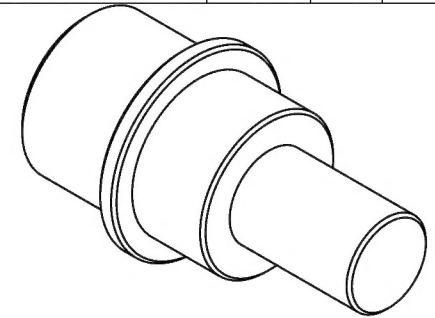
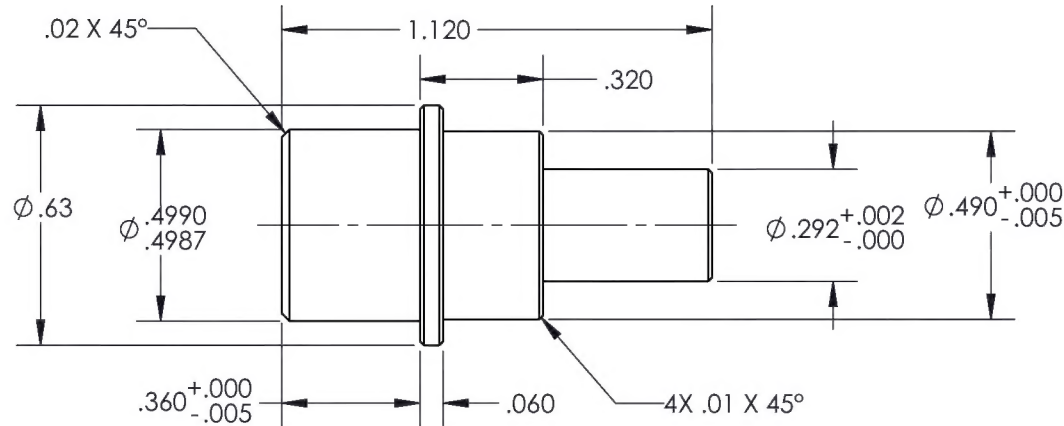


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY APICAL.	7/16/2013	JAG	
4		REMOVED UNDERCUT CH'D FINISH WAS YELLOW ZINC IS NICKEL PLATE .0004-.0006, BAKE AFTER PLATING PER R.W. ADDED CHAMFER DIMS. .02X45° AND 4X.01X45°.	7/16/2013	CFS	RW
4A		CH'D O.D. DIMENSION PRECISION WAS Ø.625 IS Ø.63.	12/3/2013	RJC	GE
4B	14-0095	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED NOTE 2. CH'D DIM Ø.63 TO [Ø.63].	7/28/2014	DPD	RW
5	16-0088	UPDATED TO NEW STANDARD. CH'D MAT'L WAS 4140 IS 4140/4142. REMOVED B/O INFO FOR LEVER BUSHING. CH'D DIMS WAS [Ø.63] IS Ø.63, WAS Ø.312 +.002 -.000 IS Ø.292 +.002 -.000, WAS .320 +.005 IS .320. ADDED HEAT TREAT.	8/4/2016	DEW	SM



- NOTES:
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
 2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LEVER BUSHING	
DWG NO. 4.5NR-46	REV 5
MAT'L 4140/4142 HEAT TREAT RC 35-40 FINISH SEE NOTE 1 SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: APICAL CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
USED ON MODEL	
SCALE 2:1	DATE 2/9/1998
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-46	1	LEVER BUSHING	4140/4142	